



SAFETY DATA SHEET

Page : 1/18

Revised edition no : 5.0

Revision date : 2025-01-24

Supersedes version of : 2024-07-02

Acetylene (dissolved)**NOAL_0001**

Country : FI / Language : EN

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name : Acetylene (dissolved), Acetylene, Flamal Acetylene, Alphagaz 1 Acetylene, Altop Acetylene, Albee Flame Ace

SDS no : NOAL_0001

Other means of identification : Acetylene (dissolved)

CAS-No. : 74-86-2

EC-No. : 200-816-9

EC Index-No. : 601-015-00-0

REACH registration No : 01-2119457406-36

Chemical formula : C₂H₂

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : See the list of identified uses and exposure scenarios in the annex of the safety data sheet.
Perform risk assessment prior to use.

Uses advised against : Consumer use.

Uses other than those listed above are not supported, contact your supplier for more information on other uses.

1.3. Details of the supplier of the safety data sheet

Company identification

Supplier

AIR LIQUIDE FINLAND OY
Yrtyipellontie 1 C 3 krs.
90230 OULU - FINLAND
T +353 20 779 0580

E-Mail address (competent person) : eunordic-sds@airliquide.com

1.4. Emergency telephone number


Country	Organisation/Company	Address	Emergency number	Comment
Finland	Myrkytystietokeskus	Stenbäckinkatu 9 PO BOX 100 00029 Helsinki	+358 800 147 111 +358 9 471 977	Open 24 hours a day 0800 147 111 (free of charge) 09 471 977 (normal rate call)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Physical hazards : Flammable gases, Category 1A, Chemically unstable gas A H220;H230
Gases under pressure : Dissolved gas H280

	SAFETY DATA SHEET	Page : 2/18
		Revised edition no : 5.0
		Revision date : 2025-01-24
		Supersedes version of : 2024-07-02
Acetylene (dissolved)		NOAL_0001
		Country : FI / Language : EN

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

Hazard statements (CLP)

Precautionary statements (CLP)

- Prevention

- Response

- Storage

Supplemental information

: Danger

: H220 - Extremely flammable gas.

H280 - Contains gas under pressure; may explode if heated.

H230 - May react explosively even in the absence of air.

: P202 - Do not handle until all safety precautions have been read and understood.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
No smoking.

: P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

P381 - In case of leakage, eliminate all ignition sources.

: P403 - Store in a well-ventilated place.

: Dispose of cylinder via gas supplier only. Cylinder contains a porous material which in some cases contains asbestos fibres and is saturated with a solvent (acetone or dimethylformamide).

2.3. Other hazards

Asphyxiant in high concentrations.

These high concentrations are within the flammability range.

The substance/mixture has no endocrine disrupting properties.

SECTION 3: Composition/information on ingredients

3.1. Substances


Name	Product identifier	Composition [V-%]:	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Acetylene (dissolved)	CAS-No.: 74-86-2 EC-No.: 200-816-9 EC Index-No.: 601-015-00-0 REACH registration No: 01-2119457406-36	100	Flam. Gas 1A - Chem. Unst. Gas A, H220;H230 Press. Gas (Diss.), H280

For safety reasons, the acetylene is dissolved in acetone (Flam. Liq. 2, Eye Irrit. 2, STOT SE 3) or dimethylformamide (Flam.Liq.3, Repr. 1B, Acute Tox. 4, Eye Irrit. 2) in the gas receptacle. Vapour of the solvent is carried away as impurity when the acetylene is extracted from the gas receptacle. The concentration of the solvent vapour in the gas is lower than the concentration limits to change the classification of the acetylene.

Dimethylformamide is on the Candidate List of Substances of Very High Concern (SVHC) that might be subject to authorization for future placing on the market and uses.

The cylinder contains a porous material which in some cases contains asbestos fibres. Asbestos is subject to restrictions on its use (Annex XVII of REACH). The asbestos fibres are encapsulated in the solid porous material and are not released under normal conditions of use. See section 13 for the disposal of those cylinders.

Contains no other components or impurities which will influence the classification of the product.

	SAFETY DATA SHEET	Page : 3/18
		Revised edition no : 5.0
		Revision date : 2025-01-24
		Supersedes version of : 2024-07-02
Acetylene (dissolved)		NOAL_0001
		Country : FI / Language : EN

3.2. Mixtures Not established.

SECTION 4: First aid measures

4.1. Description of first aid measures

- Inhalation : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing stopped.
- Skin contact : Adverse effects not expected from this product.
- Eye contact : Adverse effects not expected from this product.
- Ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation.
See section 11.

4.3. Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measures

5.1. Extinguishing media


- Suitable extinguishing media : Water spray or fog.
Dry powder.
Carbon dioxide.
Shutting off the source of the gas is the preferred method of control.
Be aware of the risk of formation of static electricity with the use of CO2 extinguishers. Do not use them in places where a flammable atmosphere may be present.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

- Specific hazards : Exposure to fire may cause containers to rupture/explode.
- Hazardous combustion products : Carbon monoxide.

5.3. Advice for firefighters

- Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.
If possible, stop flow of product.
Use water spray or fog to knock down fire fumes if possible.
Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire.
Continue water spray from protected position until container stays cool.
Move containers away from the fire area if this can be done without risk.
- Special protective equipment for fire fighters : In confined space use self-contained breathing apparatus.
Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.
Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.
Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters. EN 15090 Footwear for firefighters. EN 443 Helmets for fire fighting in buildings and other structures.

	SAFETY DATA SHEET	Page : 4/18
		Revised edition no : 5.0
		Revision date : 2025-01-24
		Supersedes version of : 2024-07-02
Acetylene (dissolved)		NOAL_0001
		Country : FI / Language : EN

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel :
- Act in accordance with local emergency plan.
 - Try to stop release.
 - Evacuate area.
 - Eliminate ignition sources.
 - Ensure adequate air ventilation.
 - Stay upwind.
 - See section 8 of the SDS for more information on personal protective equipment
- For emergency responders :
- Monitor concentration of released product.
 - Consider the risk of potentially explosive atmospheres.
 - Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.
 - See section 5.3 of the SDS for more information.

6.2. Environmental precautions

- Try to stop release.

6.3. Methods and material for containment and cleaning up

- Ventilate area.


6.4. Reference to other sections

- See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Safe use of the product :
- Do not breathe gas.
 - Avoid release of product into atmosphere.
 - The product must be handled in accordance with good industrial hygiene and safety procedures.
 - Only experienced and properly instructed persons should handle gases under pressure.
 - Consider pressure relief device(s) in gas installations.
 - Ensure the complete gas system was (or is regularly) checked for leaks before use.
 - Do not smoke while handling product.
 - Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.
 - Avoid suck back of water, acid and alkalis.
 - Assess the risk of potentially explosive atmospheres and the need for explosion-proof equipment.
 - Purge air from system before introducing gas.
 - Take precautionary measures against static discharge.
 - Keep away from ignition sources (including static discharges).
 - Consider the use of only non-sparking tools.
 - Avoid contact with pure copper, mercury, silver and brass with greater than 65% copper.
 - Operating pressure in piping should be limited to 1.5 bar (gauge) or less due to more stringent national regulations (with maximum diameter DN25).
 - Consider the use of flash back arrestors.
 - Solvent may accumulate in piping systems. For maintenance activities use appropriate resistant gloves, assess the necessity to use a respiratory filter device (specify gloves and filters for DMF or acetone use) and wear safety goggles. Avoid breathing the vapour of the solvent. Provide adequate ventilation.
 - For further information on safe use refer to EIGA code of practice acetylene (EIGA Doc 123).
 - Ensure equipment is adequately earthed.

	SAFETY DATA SHEET	Page : 5/18
		Revised edition no : 5.0
		Revision date : 2025-01-24
		Supersedes version of : 2024-07-02
Acetylene (dissolved)	NOAL_0001	
		Country : FI / Language : EN

Safe handling of the gas receptacle

: Suck back of water into the container must be prevented.
Open valve slowly to avoid pressure shock.
Refer to supplier's container handling instructions.
Do not allow backfeed into the container.
Protect containers from physical damage; do not drag, roll, slide or drop.
Do not remove or deface labels provided by the supplier for the identification of the content of the container.
When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.
Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.
If user experiences any difficulty operating valve discontinue use and contact supplier.
Close container valve after each use and when empty, even if still connected to equipment.
Never attempt to repair or modify container valves or safety relief devices.
Damaged valves should be reported immediately to the supplier.
Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.
Keep container valve outlets clean and free from contaminants particularly oil and water.
Never attempt to transfer gases from one cylinder/container to another.
Never use direct flame or electrical heating devices to raise the pressure of a container.

7.2. Conditions for safe storage, including any incompatibilities

Observe all regulations and local requirements regarding storage of containers.
Containers should not be stored in conditions likely to encourage corrosion.
Container valve guards or caps should be in place.
Containers should be stored in the vertical position and properly secured to prevent them from falling over.
Stored containers should be periodically checked for general condition and leakage.
Keep container below 50°C in a well ventilated place.
Store containers in location free from fire risk and away from sources of heat and ignition.
Keep away from combustible materials.
Segregate from oxidant gases and other oxidants in store.
All electrical equipment in the storage areas should be compatible with the risk of a potentially explosive atmosphere.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters


Acetylene (dissolved) (74-86-2)	
Finland - Occupational Exposure Limits	
Local name	Asetyleeni
Remark	Happea syrjäyttämällä tukahduttavat kaasut.
Regulatory reference	HTP-ARVOT 2020 (Sosiaali- ja terveysministeriö)

DNEL (Derived-No Effect Level)

: None established.

PNEC (Predicted No-Effect Concentration)

: None established.

	SAFETY DATA SHEET	Page : 6/18
		Revised edition no : 5.0
		Revision date : 2025-01-24
		Supersedes version of : 2024-07-02
Acetylene (dissolved)	NOAL_0001	
		Country : FI / Language : EN

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Provide adequate general and local exhaust ventilation.
Product to be handled in a closed system.
Systems under pressure should be regularly checked for leakages.
Ensure exposure is below occupational exposure limits (where available).
Gas detectors should be used when toxic gases may be released.
Consider the use of a work permit system e.g. for maintenance activities.

8.2.2. Individual protection measures, e.g. personal protective equipment

- Eye/face protection

: Wear safety glasses with side shields.
Standard EN 166 - Personal eye-protection - specifications.
- Skin protection

- Hand protection

- Other

: Wear working gloves when handling gas containers.
Standard EN 388 - Protective gloves against mechanical risks, performance level 1 or higher. Recommended types include wrist gloves from leather or synthetic material with equivalent performance, fabric gloves, fabric gloves with leather palms.
: Consider the use of flame resistant anti-static safety clothing.
Standard EN ISO 14116 - Limited flame spread materials.
Standard EN 1149-5 - Protective clothing: Electrostatic properties.
Wear safety shoes while handling containers.
Standard EN ISO 20345 - Personal protective equipment - Safety footwear.
: Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.
Self contained breathing apparatus (SCBA) or positive pressure airline with mask are to be used in oxygen-deficient atmospheres.
Self contained breathing apparatus is recommended, where unknown exposure may be expected, e.g. during maintenance activities on installation systems.
: Wear goggles with suitable filter lenses when use is cutting/welding.
- Respiratory protection

:
- Thermal hazards

:

8.2.3. Environmental exposure controls

Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- Appearance

- Physical state at 20°C / 101.3kPa

- Colour
- Odour

: Garlic like. Poor warning properties at low concentrations.
Odour threshold is subjective and inadequate to warn of overexposure.
- pH

: Not applicable for gases and gas mixtures.
- Melting point / Freezing point

: -80.8 °C
- Boiling point

: -84 °C
- Flash point

: Not applicable for gases and gas mixtures.
- Flammability

: Extremely flammable gas
- Explosive limits

: Not available
- Lower explosion limit


: 2.3 vol %
- Upper explosion limit

: 100 vol %
- Vapour pressure [20°C]

: 44 bar(a)
- Vapour pressure [50°C]

: Not applicable.
- Density

: Not applicable for gases and gas mixtures.

	SAFETY DATA SHEET	Page : 7/18
		Revised edition no : 5.0
		Revision date : 2025-01-24
		Supersedes version of : 2024-07-02
Acetylene (dissolved)		NOAL_0001
		Country : FI / Language : EN

Vapour density	: 0.9
Relative density, liquid (water=1)	: Not applicable.
Relative density, gas (air=1)	: 0.9
Water solubility	: 1185 mg/l
Partition coefficient n-octanol/water (Log Kow)	: Not available
Auto-ignition temperature	: 305 °C
Decomposition temperature	: Not applicable.
Viscosity, kinematic	: No reliable data available.
Particle characteristics	: Not applicable for gases and gas mixtures.
	Nanoforms are not relevant for gases and gas mixtures

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Oxidising properties	: No oxidising properties.
- Coefficient of oxygen equivalency (Ci)	: Not applicable.
Critical temperature [°C]	: 35 °C

9.2.2. Other safety characteristics

Molar mass	: 26 g/mol
Other data	: None.

SECTION 10: Stability and reactivity

10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below.

10.2. Chemical stability

Dissolved in a solvent supported in a porous mass.
Stable under recommended handling and storage conditions (see section 7).
May react explosively even in the absence of air.

10.3. Possibility of hazardous reactions

May decompose violently at high temperature and/or pressure or in the presence of a catalyst.
Can form explosive mixture with air.
May react violently with oxidants.
May react explosively even in the absence of air.

10.4. Conditions to avoid


Keep away from heat/sparks/open flames/hot surfaces. – No smoking.
Avoid moisture in installation systems.
High temperature.
High pressure.

10.5. Incompatible materials

Forms explosive acetylides with copper, silver and mercury.
Do not use alloys containing more than 65% copper.
Air, Oxidisers.
Do not use alloys containing more than 43% silver.
For additional information on compatibility refer to ISO 11114.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

	SAFETY DATA SHEET	Page : 8/18
		Revised edition no : 5.0
		Revision date : 2025-01-24
		Supersedes version of : 2024-07-02
Acetylene (dissolved)		NOAL_0001
		Country : FI / Language : EN

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity	: Acetylene has low inhalation toxicity, the LOAEC for mild intoxication in humans with no residual effects is 100 000ppm (107,000 mg/m3). There are no data on oral and dermal toxicity (studies are not technically feasible as the substance is a gas at room temperature.
Skin corrosion/irritation	: No known effects from this product.
Serious eye damage/irritation	: No known effects from this product.
Respiratory or skin sensitisation	: No known effects from this product.
Germ cell mutagenicity	: No known effects from this product.
Carcinogenicity	: No known effects from this product.
Toxic for reproduction : Fertility	: No known effects from this product.
Toxic for reproduction : unborn child	: No known effects from this product.
STOT-single exposure	: No known effects from this product.
STOT-repeated exposure	: No known effects from this product.
Aspiration hazard	: Not applicable for gases and gas mixtures.

11.2. Information on other hazards

Other information	: The substance/mixture has no endocrine disrupting properties.
-------------------	-----------------------------------------------------------------

SECTION 12: Ecological information

12.1. Toxicity

Assessment	: Classification criteria are not met.
EC50 48h - Daphnia magna [mg/l]	: 242 mg/l
EC50 72h - Algae [mg/l]	: 57 mg/l
LC50 96 h - Fish [mg/l]	: 545 mg/l

12.2. Persistence and degradability

Assessment	: Will rapidly degrade by indirect photolysis in air. Will not undergo hydrolysis.
------------	---------------------------------------------------------------------------------------

12.3. Bioaccumulative potential

Assessment	: Not expected to bioaccumulate due to the low log Kow (log Kow < 4). See section 9.
------------	-----------------------------------------------------------------------------------------

12.4. Mobility in soil

Assessment	: Because of its high volatility, the product is unlikely to cause ground or water pollution. Partition into soil is unlikely.
------------	-----------------------------------------------------------------------------------------------------------------------------------

12.5. Results of PBT and vPvB assessment


Assessment	: Not classified as PBT or vPvB.
------------	----------------------------------

12.6. Endocrine disrupting properties

The substance/mixture has no endocrine disrupting properties.

12.7. Other adverse effects

Other adverse effects	: No known effects from this product.
Effect on the ozone layer	: No effect on the ozone layer.
Effect on global warming	: No known effects from this product.

	SAFETY DATA SHEET	Page : 9/18
		Revised edition no : 5.0
		Revision date : 2025-01-24
		Supersedes version of : 2024-07-02
Acetylene (dissolved)		NOAL_0001
		Country : FI / Language : EN

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Contact supplier if guidance is required.
Do not discharge into areas where there is a risk of forming an explosive mixture with air.
Waste gas should be flared through a suitable burner with flash back arrestor.
Do not discharge into any place where its accumulation could be dangerous.
Ensure that the emission levels from local regulations or operating permits are not exceeded.
Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at <http://www.eiga.org> for more guidance on suitable disposal methods.
Return unused product in original container to supplier.
: 16 05 04 *: Gases in pressure containers (including halons) containing hazardous substances.

List of hazardous waste codes (from Commission Decision 2000/532/EC as amended)

13.2. Additional information

Dispose of cylinder via gas supplier only. Cylinder contains a porous material which in some cases contains asbestos fibres and is saturated with a solvent (acetone or dimethylformamide).
External treatment and disposal of waste should comply with applicable local and/or national regulations.

SECTION 14: Transport information

14.1. UN number or ID number

In accordance with ADR / RID / IMDG / IATA / ADN
UN-No. : 1001

14.2. UN proper shipping name

Transport by road/rail/inland waterways (ADR/RID/ADN) : ACETYLENE, DISSOLVED
Transport by air (ICAO-TI / IATA-DGR) : Acetylene, dissolved
Transport by sea (IMDG) : ACETYLENE, DISSOLVED

14.3. Transport hazard class(es)

Labelling



2.1 : Flammable gases.

Transport by road/rail/inland waterways (ADR/RID/ADN)


Class : 2
Classification code : 4F
Hazard identification number : 239
Tunnel Restriction : B/D - Tank carriage: Passage forbidden through tunnels of category B, C, D and E. Other carriage: Passage forbidden through tunnels of category D and E

Transport by air (ICAO-TI / IATA-DGR)

Class / Div. (Sub. risk(s)) : 2.1

Transport by sea (IMDG)

Class / Div. (Sub. risk(s)) : 2.1
Emergency Schedule (EmS) - Fire : F-D
Emergency Schedule (EmS) - Spillage : S-U

	SAFETY DATA SHEET	Page : 10/18
		Revised edition no : 5.0
		Revision date : 2025-01-24
		Supersedes version of : 2024-07-02
Acetylene (dissolved)		NOAL_0001
		Country : FI / Language : EN

14.4. Packing group

Transport by road/rail/inland waterways (ADR/RID/ADN) : Not established.
Transport by air (ICAO-TI / IATA-DGR) : Not established.
Transport by sea (IMDG) : Not established.

14.5. Environmental hazards

Transport by road/rail/inland waterways (ADR/RID/ADN) : None.
Transport by air (ICAO-TI / IATA-DGR) : None.
Transport by sea (IMDG) : None.

14.6. Special precautions for user

Packing Instruction(s)

Transport by road/rail/inland waterways (ADR/RID/ADN) : P200
Transport by air (ICAO-TI / IATA-DGR)
Passenger and Cargo Aircraft : Forbidden.
Cargo Aircraft only : 200.
Transport by sea (IMDG) : P200

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment.
Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.
Before transporting product containers:
- Ensure there is adequate ventilation.
- Ensure that containers are firmly secured.
- Ensure valve is closed and not leaking.
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.
- Ensure valve protection device (where provided) is correctly fitted.

14.7. Maritime transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

Restrictions on use : None.
Seveso Directive : 2012/18/EU (Seveso III) : Listed.

National regulations


Ensure all national/local regulations are observed.

15.2. Chemical safety assessment

A CSA has been carried out.

SECTION 16: Other information


Indication of changes : Safety data sheet in accordance with commission regulation (EU) No 2020/878.

	SAFETY DATA SHEET	Page : 11/18
		Revised edition no : 5.0
		Revision date : 2025-01-24
		Supersedes version of : 2024-07-02
Acetylene (dissolved)		NOAL_0001
		Country : FI / Language : EN

Abbreviations and acronyms	: ATE - Acute Toxicity Estimate CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008 REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006 EINECS - European Inventory of Existing Commercial Chemical Substances CAS# - Chemical Abstract Service number PPE - Personal Protection Equipment LC50 - Lethal Concentration to 50 % of a test population RMM - Risk Management Measures PBT - Persistent, Bioaccumulative and Toxic vPvB - Very Persistent and Very Bioaccumulative STOT- SE : Specific Target Organ Toxicity - Single Exposure CSA - Chemical Safety Assessment EN - European Standard UN - United Nations ADR - Agreement concerning the International Carriage of Dangerous Goods by Road IATA - International Air Transport Association IMDG code - International Maritime Dangerous Goods RID - Regulations concerning the International Carriage of Dangerous Goods by Rail WGK - Water Hazard Class STOT - RE : Specific Target Organ Toxicity - Repeated Exposure UFI : Unique Formula Identifier
Training advice	: Ensure operators understand the flammability hazard.
Further information	: Classification in accordance with the procedures and calculation methods of Regulation (EC) 1272/2008 (CLP). Key literature references and sources of data are maintained in EIGA doc 169 : 'Classification and Labelling Guide', downloadable at http://www.Eiga.eu .

Full text of H- and EUH-statements	
Flam. Gas 1A - Chem. Unst. Gas A	Flammable gases, Category 1A, Chemically unstable gas A
H220	Extremely flammable gas.
H230	May react explosively even in the absence of air.
H280	Contains gas under pressure; may explode if heated.
Press. Gas (Diss.)	Gases under pressure : Dissolved gas

DISCLAIMER OF LIABILITY	: Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out. Details given in this document are believed to be correct at the time of going to press. Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.
-------------------------	-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

	SAFETY DATA SHEET	Page : 12/18
		Revised edition no : 5.0
		Revision date : 2025-01-24
		Supersedes version of : 2024-07-02
Acetylene (dissolved)		NOAL_0001
		Country : FI / Language : EN

Annex to the safety data sheet

This Annex documents the Exposure Scenarios (ESs) related to the identified uses of the registered substance. The ESs detail protective measures for workers and the environment in addition to those described in sections 7, 8, 11, 12 and 13 of the SDS that are required to ensure that the potential exposure to workers and the environment remains within acceptable levels for each of the identified uses.

Table of contents of the Annex

Identified Uses	Es N°	Short title	Page
Formulation of mixtures in pressure receptacles	EIGA001-1	Industrial uses, closed contained conditions	13
Transfilling in pressure receptacles	EIGA001-1	Industrial uses, closed contained conditions	13
Calibration of analysis equipment	EIGA001-1	Industrial uses, closed contained conditions	13
Feedstock in chemical processes	EIGA001-1	Industrial uses, closed contained conditions	13
Fuel gas for welding, cutting, heating, brazing and soldering applications.	EIGA001-1	Industrial uses, closed contained conditions	13
Fuel gas for welding, cutting, heating, brazing and soldering applications.	EIGA001-2	Professional uses	16

Exposure scenario

Acetylene (dissolved)

Annex to the safety data sheet

Reference number: NOAL_0001

CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

1. EIGA001-1: Industrial uses, closed contained conditions

1.1. Title section

Industrial uses, closed contained conditions	
ES Ref.: EIGA001-1 Revision date: 12/2/2019	
Processes, tasks, activities covered	Industrial uses, including product transfers and associated laboratory activities within different closed or contained systems
Environment	Use descriptors
CS1	ERC1, ERC2, ERC4, ERC6a, ERC6b, ERC7, ERC8d, ERC9a, ERC9b
Worker	Use descriptors
CS2	PROC1, PROC2, PROC3, PROC8b, PROC9, PROC16
Assessment method	ECETOC TRA 2.0

1.2. Conditions of use affecting exposure

1.2.1. Control of environmental exposure: ERC1, ERC2, ERC4, ERC6a, ERC6b, ERC7, ERC8d, ERC9a, ERC9b

ERC1	Manufacture of the substance
ERC2	Formulation into mixture
ERC4	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
ERC6a	Use of intermediate
ERC6b	Use of reactive processing aid at industrial site (no inclusion into or onto article)
ERC7	Use of functional fluid at industrial site
ERC8d	Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
ERC9a	Widespread use of functional fluid (indoor)
ERC9b	Widespread use of functional fluid (outdoor)

Product (article) characteristics	
Physical form of product	See section 9 of the SDS, No additional information
Concentration of substance in product	≤ 100 %

Amount used, frequency and duration of use (or from service life)	
The actual tonnage handled per site is not considered to influence the immissions as such for this scenario as there is practically no release	
Emission Days (days/year)	260

Exposure scenario

Acetylene (dissolved)

Annex to the safety data sheet

Reference number: NOAL_0001

CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

Technical and organisational conditions and measures

Ensure operatives are trained to minimise releases

Conditions and measures related to sewage treatment plant

Wastewater emission controls are not applicable as there is no direct release to wastewater

Conditions and measures related to treatment of waste (including article waste)

See section 13 of the SDS

Other conditions affecting environmental exposure

No additional information

1.2.2. Control of worker exposure: PROC1, PROC2, PROC3, PROC8b, PROC9, PROC16

PROC1	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions
PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
PROC3	Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
PROC16	Use of fuels

Product (article) characteristics

Physical form of product	See section 9 of the SDS, No additional information
Concentration of substance in product	≤ 100 %

Amount used (or contained in articles), frequency and duration of use/exposure

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation and level of containment/automation (as reflected in the technical conditions) is the main determinant of the process-intrinsic emission potential.	
Exposure duration	≤ 8 h/day
Covers frequency up to:	5 days/week

Technical and organisational conditions and measures

See sections 2 and 7 of the SDS.

Exposure scenario

Acetylene (dissolved)

Annex to the safety data sheet
Reference number: NOAL_0001

CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

Handle product within a closed system	
Apply a good standard of general or controlled ventilation when maintenance activities are carried out.	
Ensure operatives are trained to minimise exposure	
Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed	

Conditions and measures related to personal protection, hygiene and health evaluation

See section 8 of the SDS.

Other conditions affecting workers exposure

Indoor or outdoor use

1.3. Exposure estimation and reference to its source

1.3.1. Environmental release and exposure: ERC1, ERC2, ERC4, ERC6a, ERC6b, ERC7, ERC8d, ERC9a, ERC9b

The substance is not classified for human health hazards or for environment effects and it is not PBT or vPvB so that no exposure assessment or risk characterisation is required.

1.3.2. Worker exposure: PROC1, PROC2, PROC3, PROC8b, PROC9, PROC16

The substance is not classified for human health hazards or for environment effects and it is not PBT or vPvB so that no exposure assessment or risk characterisation is required.

1.4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

1.4.1. Environment

Guidance - Environment	Check that RMMs and OCs are as described above or of equivalent efficiency
------------------------	----------------------------------------------------------------------------

1.4.2. Health

Guidance - Health	Check that RMMs and OCs are as described above or of equivalent efficiency
-------------------	----------------------------------------------------------------------------

Exposure scenario

Acetylene (dissolved)

Annex to the safety data sheet

Reference number: NOAL_0001

CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

2. EIGA001-2: Professional uses

2.1. Title section

Professional uses

ES Ref.: EIGA001-2

Revision date: 12/2/2019

Processes, tasks, activities covered

Professional uses, including transfer of product in non-industrial settings

Environment

Use descriptors

CS1

ERC9a, ERC9b

Worker

Use descriptors

CS2

PROC16

Assessment method

ECETOC TRA 2.0

2.2. Conditions of use affecting exposure

2.2.1. Control of environmental exposure: ERC9a, ERC9b

ERC9a

Widespread use of functional fluid (indoor)

ERC9b

Widespread use of functional fluid (outdoor)

Product (article) characteristics

Physical form of product

See section 9 of the SDS, No additional information

Concentration of substance in product

≤ 100 %

Amount used, frequency and duration of use (or from service life)

No additional information

Technical and organisational conditions and measures

Ensure operatives are trained to minimise exposure

Conditions and measures related to sewage treatment plant

No additional information

Conditions and measures related to treatment of waste (including article waste)

See section 13 of the SDS

Exposure scenario

Acetylene (dissolved)

Annex to the safety data sheet
Reference number: NOAL_0001

CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

Other conditions affecting environmental exposure

Closed systems are used in order to prevent unintended emissions

2.2.2. Control of worker exposure: PROC16

PROC16

Use of fuels

Product (article) characteristics

Physical form of product

See section 9 of the SDS, No additional information

Concentration of substance in product

≤ 100 %

Amount used (or contained in articles), frequency and duration of use/exposure

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation and level of containment/automation (as reflected in the technical conditions) is the main determinant of the process-intrinsic emission potential.

Exposure duration

≤ 8 h/day

Covers frequency up to:

5 days/week

Technical and organisational conditions and measures

Handle product within a closed system

Apply a good standard of general or controlled ventilation when maintenance activities are carried out.

See sections 2 and 7 of the SDS.

Ensure operatives are trained to minimise exposure

Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed

Conditions and measures related to personal protection, hygiene and health evaluation

See section 8 of the SDS.

Other conditions affecting workers exposure

Indoor or outdoor use

2.3. Exposure estimation and reference to its source

2.3.1. Environmental release and exposure: ERC9a, ERC9b

The substance is not classified for human health hazards or for environment effects and it is not PBT or vPvB so that no exposure assessment or risk characterisation is required.

2.3.2. Worker exposure: PROC16

The substance is not classified for human health hazards or for environment effects and it is not PBT or vPvB so that no exposure assessment or risk characterisation is required.

2.4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

2.4.1. Environment

Guidance - Environment	Check that RMMs and OCs are as described above or of equivalent efficiency
------------------------	----------------------------------------------------------------------------

2.4.2. Health

Guidance - Health	Check that RMMs and OCs are as described above or of equivalent efficiency
-------------------	----------------------------------------------------------------------------

End of document