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Supersedes version of: 2024-07-02

NOAL 0001

Country: SE / Language: EN

Acetylene (dissolved)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name : Acetylene (dissolved), Acetylene, Flamal Acetylene, Alphagaz 1 Acetylene, Altop Acetylene,

Albee Flame Ace

SDS no : NOAL_0001

Other means of identification : Acetylene (dissolved)

> : 74-86-2 CAS-No. EC-No. : 200-816-9 EC Index-No. : 601-015-00-0

REACH registration No : 01-2119457406-36

Chemical formula C2H2

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : See the list of identified uses and exposure scenarios in the annex of the safety data sheet.

Perform risk assessment prior to use.

Uses advised against : Consumer use.

Uses other than those listed above are not supported, contact your supplier for more

information on other uses.

1.3. Details of the supplier of the safety data sheet

Company identification

Supplier

AIR LIQUIDE GAS AB Pulpetgatan 20 215 37 Malmö - SWEDEN T +46 40 38 10 00

E-Mail address (competent person) : eunordic-sds@airliquide.com

1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
Sweden	Giftinformationscentralen	Solna Strandväg 21 171 54 Solna	112 – begär Giftinformation	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Physical hazards Flammable gases, Category 1A, Chemically unstable gas A H220;H230 H280

Gases under pressure : Dissolved gas

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)





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Signal word (CLP) : Danger

Hazard statements (CLP) : H220 - Extremely flammable gas.

H280 - Contains gas under pressure; may explode if heated.

H230 - May react explosively even in the absence of air.

Precautionary statements (CLP)

Prevention
 P202 - Do not handle until all safety precautions have been read and understood.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

No smoking.

- Response : P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

P381 - In case of leakage, eliminate all ignition sources.

- Storage : P403 - Store in a well-ventilated place.

Supplemental information : Dispose of cylinder via gas supplier only. Cylinder contains a porous material which in some

cases contains asbestos fibres and is saturated with a solvent (acetone or

dimethylformamide).

2.3. Other hazards

Asphyxiant in high concentrations.

These high concentrations are within the flammability range. The substance/mixture has no endocrine disrupting properties.

SECTION 3: Composition/information on ingredients

3.1. Substances

Name	Product identifier	Composition [V-%]:	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Acetylene (dissolved)	CAS-No.: 74-86-2 EC-No.: 200-816-9 EC Index-No.: 601-015-00-0 REACH registration No: 01-2119457406- 36	100	Flam. Gas 1A - Chem. Unst. Gas A, H220;H230 Press. Gas (Diss.), H280

For safety reasons, the acetylene is dissolved in acetone (Flam. Liq. 2, Eye Irrit. 2, STOT SE 3) or dimethylformamide (Flam.Liq.3, Repr. 1B, Acute Tox. 4, Eye Irrit. 2) in the gas receptacle. Vapour of the solvent is carried away as impurity when the acetylene is extracted from the gas receptacle. The concentration of the solvent vapour in the gas is lower than the concentration limits to change the classification of the acetylene.

Dimethylformamide is on the Candidate List of Substances of Very High Concern (SVHC) that might be subject to authorization for future placing on the market and uses.

The cylinder contains a porous material which in some cases contains asbestos fibres. Asbestos is subject to restrictions on its use (Annex XVII of REACH). The asbestos fibres are encapsulated in the solid porous material and are not released under normal conditions of use. See section 13 for the disposal of those cylinders.

Contains no other components or impurities which will influence the classification of the product.

3.2. Mixtures Not established.

SECTION 4: First aid measures

4.1. Description of first aid measures

- Inhalation : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep

victim warm and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing

stopped.

Skin contact
 Eye contact
 Adverse effects not expected from this product.
 Adverse effects not expected from this product.

- Ingestion : Ingestion is not considered a potential route of exposure.

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4.2. Most important symptoms and effects, both acute and delayed

In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation.

See section 11.

4.3. Indication of any immediate medical attention and special treatment needed

None

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog.

> Dry powder. Carbon dioxide.

Shutting off the source of the gas is the preferred method of control.

Be aware of the risk of formation of static electricity with the use of CO2 extinguishers. Do

not use them in places where a flammable atmosphere may be present.

- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

Specific hazards : Exposure to fire may cause containers to rupture/explode.

Hazardous combustion products · Carbon monoxide

5.3. Advice for firefighters

Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat

> radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering

sewers and drainage systems. If possible, stop flow of product.

Use water spray or fog to knock down fire fumes if possible.

Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive

re-ignition may occur. Extinguish any other fire.

Continue water spray from protected position until container stays cool. Move containers away from the fire area if this can be done without risk.

Special protective equipment for fire fighters In confined space use self-contained breathing apparatus.

Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire

fighters.

Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full

face mask.

Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters. EN 15090 Footwear for firefighters. EN 443 Helmets for fire fighting in

buildings and other structures.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

: Act in accordance with local emergency plan. For non-emergency personnel

> Try to stop release. Evacuate area.

Eliminate ignition sources. Ensure adequate air ventilation.

Stav upwind.

See section 8 of the SDS for more information on personal protective equipment



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For emergency responders

: Monitor concentration of released product.

Consider the risk of potentially explosive atmospheres.

Wear self-contained breathing apparatus when entering area unless atmosphere is proved

to be safe.

See section 5.3 of the SDS for more information.

6.2. Environmental precautions

Try to stop release.

6.3. Methods and material for containment and cleaning up

Ventilate area.

6.4. Reference to other sections

See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Safe use of the product

: Do not breathe gas.

Avoid release of product into atmosphere.

The product must be handled in accordance with good industrial hygiene and safety procedures.

Only experienced and properly instructed persons should handle gases under pressure.

Consider pressure relief device(s) in gas installations.

Ensure the complete gas system was (or is regularily) checked for leaks before use.

Do not smoke while handling product.

Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.

Avoid suck back of water, acid and alkalis.

Assess the risk of potentially explosive atmospheres and the need for explosion-proof equipment.

Purge air from system before introducing gas.

Take precautionary measures against static discharge.

Keep away from ignition sources (including static discharges).

Consider the use of only non-sparking tools.

Avoid contact with pure copper, mercury, silver and brass with greater than 65% copper.

Operating pressure in piping should be limited to 1.5 bar (gauge) or less due to more stringent national regulations (with maximum diameter DN25).

Consider the use of flash back arrestors.

Solvent may accumulate in piping systems. For maintenance activities use appropriate resistant gloves, assess the necessity to use a respiratory filter device (specify gloves and filters for DMF or acetone use) and wear safety goggles. Avoid breathing the vapour of the solvent. Provide adequate ventilation.

For further information on safe use refer to EIGA code of practice acetylene (EIGA Doc 123).

Ensure equipment is adequately earthed.



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Safe handling of the gas receptacle

: Suck back of water into the container must be prevented.

Open valve slowly to avoid pressure shock.

Refer to supplier's container handling instructions.

Do not allow backfeed into the container.

Protect containers from physical damage; do not drag, roll, slide or drop.

Do not remove or deface labels provided by the supplier for the identification of the content of the container.

When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.

Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.

If user experiences any difficulty operating valve discontinue use and contact supplier.

Close container valve after each use and when empty, even if still connected to equipment.

Never attempt to repair or modify container valves or safety relief devices.

Damaged valves should be reported immediately to the supplier.

Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.

Keep container valve outlets clean and free from contaminants particularly oil and water.

Never attempt to transfer gases from one cylinder/container to another.

Never use direct flame or electrical heating devices to raise the pressure of a container.

7.2. Conditions for safe storage, including any incompatibilities

Observe all regulations and local requirements regarding storage of containers.

Containers should not be stored in conditions likely to encourage corrosion.

Container valve guards or caps should be in place.

Containers should be stored in the vertical position and properly secured to prevent them from falling over.

Stored containers should be periodically checked for general condition and leakage.

Keep container below 50°C in a well ventilated place.

Store containers in location free from fire risk and away from sources of heat and ignition.

Keep away from combustible materials.

Segregate from oxidant gases and other oxidants in store.

All electrical equipment in the storage areas should be compatible with the risk of a potentially explosive atmosphere.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

DNEL (Derived-No Effect Level) : None established.

PNEC (Predicted No-Effect Concentration) : None established.

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Product to be handled in a closed system.

Systems under pressure should be regularily checked for leakages.

Ensure exposure is below occupational exposure limits (where available).

Gas detectors should be used when toxic gases may be released.

Consider the use of a work permit system e.g. for maintenance activities.



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8.2.2. Individual protection measures, e.g. personal protective equipment

A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk.

The following recommendations should be considered:

PPE compliant to the recommended EN/ISO standards should be selected.

• Eye/face protection : Wear safety glasses with side shields.

Standard EN 166 - Personal eye-protection - specifications.

· Skin protection

- Hand protection : Wear working gloves when handling gas containers.

Standard EN 388 - Protective gloves against mechanical risks, performance level 1 or higher. Recommended types include wrist gloves from leather or synthetic material with

equivalent performance, fabric gloves, fabric gloves with leather palms.

- Other : Consider the use of flame resistant anti-static safety clothing.

Standard EN ISO 14116 - Limited flame spread materials.
Standard EN 1149-5 - Protective clothing: Electrostatic properties.

Wear safety shoes while handling containers.

Standard EN ISO 20345 - Personal protective equipment - Safety footwear.

Respiratory protection
 Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full

face mask.

Self contained breathing apparatus (SCBA) or positive pressure airline with mask are to be

used in oxygen-deficient atmospheres.

Self contained breathing apparatus is recommended, where unknown exposure may be

expected, e.g. during maintenance activities on installation systems.

• Thermal hazards : Wear goggles with suitable filter lenses when use is cutting/welding.

8.2.3. Environmental exposure controls

Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

- Physical state at 20°C / 101.3kPa- Colour: Gas- Colourless.

Odour : Garlic like. Poor warning properties at low concentrations.

Odour threshold is subjective and inadequate to warn of overexposure.

pH : Not applicable for gases and gas mixtures.

Melting point / Freezing point : $-80.8 \, ^{\circ}\text{C}$ Boiling point : $-84 \, ^{\circ}\text{C}$

Flash point : Not applicable for gases and gas mixtures.

Flammability : Extremely flammable gas

Explosive limits : Not available
Lower explosion limit : 2.3 vol %
Upper explosion limit : 100 vol %
Vapour pressure [20°C] : 44 bar(a)
Vapour pressure [50°C] : Not applicable.

Density : Not applicable for gases and gas mixtures.

Vapour density : 0.9

Relative density, liquid (water=1) : Not applicable.

Relative density, gas (air=1) : 0.9
Water solubility : 1185 mg/l
Partition coefficient n-octanol/water (Log Kow) : Not available
Auto-ignition temperature : 305 °C
Decomposition temperature : Not applicable.

Viscosity, kinematic : No reliable data available.



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Particle characteristics

: Not applicable for gases and gas mixtures.

Nanoforms are not relevant for gases and gas mixtures

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Oxidising properties : No oxidising properties.

- Coefficient of oxygen equivalency (Ci) : Not applicable.

Critical temperature [°C] : 35 °C

9.2.2. Other safety characteristics

Molar mass : 26 g/mol Other data : None.

SECTION 10: Stability and reactivity

10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below.

10.2. Chemical stability

Dissolved in a solvent supported in a porous mass.

Stable under recommended handling and storage conditions (see section 7).

May react explosively even in the absence of air.

10.3. Possibility of hazardous reactions

May decompose violently at high temperature and/or pressure or in the presence of a

catalyst.

Can form explosive mixture with air. May react violently with oxidants.

May react explosively even in the absence of air.

10.4. Conditions to avoid

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Avoid moisture in installation systems.

High temperature. High pressure.

10.5. Incompatible materials

Forms explosive acetylides with copper, silver and mercury.

Do not use alloys containing more than 65% copper.

Air, Oxidisers.

Do not use alloys containing more than 43% silver.

For additional information on compatibility refer to ISO 11114.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not

be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity : Acetylene has low inhalation toxicity, the LOAEC for mild intoxication in humans with no

residual effects is 100 000ppm (107,000 mg/m3).

There are no data on oral and dermal toxicity (studies are not technically feasible as the

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substance is a gas at room temperature.

Skin corrosion/irritation : No known effects from this product.

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No known effects from this product. Serious eye damage/irritation : No known effects from this product. Respiratory or skin sensitisation : No known effects from this product. Germ cell mutagenicity : No known effects from this product. Carcinogenicity : No known effects from this product. Toxic for reproduction: Fertility : No known effects from this product. Toxic for reproduction: unborn child : No known effects from this product. STOT-single exposure : No known effects from this product. STOT-repeated exposure

Aspiration hazard : Not applicable for gases and gas mixtures.

11.2. Information on other hazards

Other information : The substance/mixture has no endocrine disrupting properties.

SECTION 12: Ecological information

12.1. Toxicity

Assessment : Classification criteria are not met.

 EC50 48h - Daphnia magna [mg/l]
 : 242 mg/l

 EC50 72h - Algae [mg/l]
 : 57 mg/l

 LC50 96 h - Fish [mg/l]
 : 545 mg/l

12.2. Persistence and degradability

Assessment : Will rapidly degrade by indirect photolysis in air.

Will not undergo hydrolysis.

12.3. Bioaccumulative potential

Assessment : Not expected to bioaccumulate due to the low log Kow (log Kow < 4).

See section 9.

12.4. Mobility in soil

Assessment : Because of its high volatility, the product is unlikely to cause ground or water pollution.

Partition into soil is unlikely.

12.5. Results of PBT and vPvB assessment

Assessment : Not classified as PBT or vPvB.

12.6. Endocrine disrupting properties

The substance/mixture has no endocrine disrupting properties.

12.7. Other adverse effects

Other adverse effects : No known effects from this product.

Effect on the ozone layer : No effect on the ozone layer.

Effect on global warming : No known effects from this product.



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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Contact supplier if guidance is required.

Do not discharge into areas where there is a risk of forming an explosive mixture with air.

Waste gas should be flared through a suitable burner with flash back arrestor. Do not discharge into any place where its accumulation could be dangerous. Ensure that the emission levels from local regulations or operating permits are not

Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at

http://www.eiga.org for more guidance on suitable disposal methods.

Return unused product in original container to supplier.

List of hazardous waste codes (from Commission Decision 2000/532/EC as amended)

16 05 04 *: Gases in pressure containers (including halons) containing hazardous

substances.

13.2. Additional information

Dispose of cylinder via gas supplier only. Cylinder contains a porous material which in some cases contains asbestos fibres and is saturated with a solvent (acetone or

dimethylformamide).

External treatment and disposal of waste should comply with applicable local and/or

national regulations.

SECTION 14: Transport information

14.1. UN number or ID number

In accordance with ADR / RID / IMDG / IATA / ADN

UN-No. : 1001

14.2. UN proper shipping name

Transport by road/rail/inland waterways

(ADR/RID/ADN)

: ACETYLENE, DISSOLVED

Transport by air (ICAO-TI / IATA-DGR)

: Acetylene, dissolved : ACETYLENE. DISSOLVED

Transport by sea (IMDG) 14.3. Transport hazard class(es)

Labelling



2.1: Flammable gases.

Transport by road/rail/inland waterways (ADR/RID/ADN)

Class : 2 Classification code : 4F Hazard identification number : 239

Tunnel Restriction : B/D - Tank carriage: Passage forbidden through tunnels of category B, C, D and E. Other

carriage: Passage forbidden through tunnels of category D and E

Transport by air (ICAO-TI / IATA-DGR)

Class / Div. (Sub. risk(s)) : 2.1

Transport by sea (IMDG)

Class / Div. (Sub. risk(s)) : 2.1 : F-D Emergency Schedule (EmS) - Fire Emergency Schedule (EmS) - Spillage : S-U



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14.4. Packing group

Transport by road/rail/inland waterways

(ADR/RID/ADN)

: Not established.

Transport by air (ICAO-TI / IATA-DGR)

: Not established.

Transport by sea (IMDG)

: Not established.

14.5. Environmental hazards

Transport by road/rail/inland waterways

: None.

(ADR/RID/ADN)

Transport by air (ICAO-TI / IATA-DGR)

: None.

Transport by sea (IMDG)

: None.

14.6. Special precautions for user

Packing Instruction(s)

Transport by road/rail/inland waterways

: P200

(ADR/RID/ADN)

Transport by air (ICAO-TI / IATA-DGR)

Passenger and Cargo Aircraft : Forbidden.
Cargo Aircraft only : 200.
Transport by sea (IMDG) : P200

Special transport precautions

: Avoid transport on vehicles where the load space is not separated from the driver's

compartment.

Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in

the event of an accident or an emergency.

Before transporting product containers:

- Ensure there is adequate ventilation.

- Ensure that containers are firmly secured.

Ensure valve is closed and not leaking.Ensure valve outlet cap nut or plug (where provided) is correctly fitted.

- Ensure valve protection device (where provided) is correctly fitted.

14.7. Maritime transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

Restrictions on use : None. Seveso Directive : 2012/18/EU (Seveso III) : Listed.

National regulations

Ensure all national/local regulations are observed.

15.2. Chemical safety assessment

A CSA has been carried out.

SECTION 16: Other information

Indication of changes : Safety data sheet in accordance with commission regulation (EU) No 2020/878.

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Abbreviations and acronyms

: ATE - Acute Toxicity Estimate

CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008

REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation

(EC) No 1907/2006

EINECS - European Inventory of Existing Commercial Chemical Substances

CAS# - Chemical Abstract Service number

PPE - Personal Protection Equipment

LC50 - Lethal Concentration to 50 % of a test population

RMM - Risk Management Measures

PBT - Persistent, Bioaccumulative and Toxic

vPvB - Very Persistent and Very Bioaccumulative

STOT- SE: Specific Target Organ Toxicity - Single Exposure

CSA - Chemical Safety Assessment

EN - European Standard UN - United Nations

ADR - Agreement concerning the International Carriage of Dangerous Goods by Road

IATA - International Air Transport Association

IMDG code - International Maritime Dangerous Goods

RID - Regulations concerning the International Carriage of Dangerous Goods by Rail

WGK - Water Hazard Class

STOT - RE: Specific Target Organ Toxicity - Repeated Exposure

UFI: Unique Formula Identifier

: Ensure operators understand the flammability hazard.

Classification in accordance with the procedures and calculation methods of Regulation

(EC) 1272/2008 (CLP).

Key literature references and sources of data are maintained in EIGA doc 169 : 'Classification and Labelling Guide', downloadable at http://www.Eiga.eu .

Full text of H- and EUH-statements		
Flam. Gas 1A - Chem. Unst. Gas A	Flammable gases, Category 1A, Chemically unstable gas A	
H220	Extremely flammable gas.	
H230	May react explosively even in the absence of air.	
H280	Contains gas under pressure; may explode if heated.	
Press. Gas (Diss.)	Gases under pressure : Dissolved gas	

DISCLAIMER OF LIABILITY

Training advice

Further information

: Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.

Details given in this document are believed to be correct at the time of going to press. Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.



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Annex to the safety data sheet

This Annex documents the Exposure Scenarios (ESs) related to the identified uses of the registered substance. The ESs detail protective measures for workers and the environment in addition to those described in sections 7, 8, 11, 12 and 13 of the SDS that are required to ensure that the potential exposure to workers and the environment remains within acceptable levels for each of the identified uses.

Table of contents of the Annex

Identified Uses	Es N°	Short title	Page
Formulation of mixtures in pressure receptacles	EIGA001- 1	Industrial uses, closed contained conditions	13
Transfilling in pressure receptacles	EIGA001-	Industrial uses, closed contained conditions	13
Calibration of analysis equipment	EIGA001- 1	Industrial uses, closed contained conditions	13
Feedstock in chemical processes	EIGA001-	Industrial uses, closed contained conditions	13
Fuel gas for welding, cutting, heating, brazing and soldering applications.	EIGA001-	Industrial uses, closed contained conditions	13
Fuel gas for welding, cutting, heating, brazing and soldering applications.	EIGA001- 2	Professional uses	16



Acetylene (dissolved)

Annex to the safety data sheet
Reference number: NOAL_0001
CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

1. EIGA001-1: Industrial uses, closed contained conditions

1.1. Title section

Industrial uses, closed contained conditions	
ES Ref.: EIGA001-1	
Revision date: 12/2/2019	

Processes, tasks, activities covered	Industrial uses, including product transfers and associated laboratory activities within
	different closed or contained systems

Environment	Use descriptors
CS1	ERC1, ERC2, ERC4, ERC6a, ERC6b, ERC7, ERC8d, ERC9a, ERC9b

Worker	Use descriptors
CS2	PROC1, PROC2, PROC3, PROC8b, PROC9, PROC16

Assessment method	ECETOC TRA 2.0
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1.2. Conditions of use affecting exposure

1.2.1. Control of environmental exposure: ERC1, ERC2, ERC4, ERC6a, ERC6b, ERC7, ERC8d, ERC9a, ERC9b

ERC1	Manufacture of the substance
ERC2	Formulation into mixture
ERC4	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
ERC6a	Use of intermediate
ERC6b	Use of reactive processing aid at industrial site (no inclusion into or onto article)
ERC7	Use of functional fluid at industrial site
ERC8d	Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
ERC9a	Widespread use of functional fluid (indoor)
ERC9b	Widespread use of functional fluid (outdoor)

Product (article) characteristics	
Physical form of product	See section 9 of the SDS, No additional information
Concentration of substance in product	≤ 100 %

Amount used, frequency and duration of use (or from service life)	
The actual tonnage handled per site is not considered to influence the immissions as such for this scenario as there is practically no release	
Emission Days (days/year)	260



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Annex to the safety data sheet
Reference number: NOAL_0001
CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

Technical and organisational conditions and measures		
Ensure operatives are trained to minimise releases		
Conditions and measures related to sewage treatm	ent plant	
Wastewater emission controls are not applicable as there is no direct release to wastewater		
Conditions and measures related to treatment of waste (including article waste)		
See section 13 of the SDS		
Other conditions affecting environmental exposure		
No additional information		
1.2.2. Control of worker exposure: PROC1, PROC2, PROC3, PROC8b, PROC9, PROC16		
PROC1	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions	
PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions	
PROC3	Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition	
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities	
PROC9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
PROC16	Use of fuels	
Product (article) characteristics		
Physical form of product	See section 9 of the SDS, No additional information	
Concentration of substance in product	≤ 100 %	
Amount used (or contained in articles), frequency a	and duration of use/exposure	
The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation and level of containment/automation (as reflected in the technical conditions) is the main determinant of the process-intrinsic emission potential.		
Exposure duration	≤ 8 h/day	
Covers frequency up to:	5 days/week	
Technical and organisational conditions and measures		
Soo sections 2 and 7 of the SDS		



Acetylene (dissolved)

Annex to the safety data sheet
Reference number: NOAL_0001
CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

Handle product within a closed system	
Apply a good standard of general or controlled ventilation when maintenance activities are carried out.	
Ensure operatives are trained to minimise exposure	
Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed	
Conditions and measures related to personal protection, hygiene and health evaluation	
See section 8 of the SDS.	
Other conditions affecting workers exposure	
Indoor or outdoor use	
1.3. Exposure estimation and reference to its source	

1.3.1. Environmental release and exposure: ERC1, ERC2, ERC4, ERC6a, ERC6b, ERC7, ERC8d, ERC9a, ERC9b

The substance is not classified for human health hazards or for environment effects and it is not PBT or vPvB so that no exposure assessment or risk characterisation is required.

1.3.2. Worker exposure: PROC1, PROC2, PROC3, PROC8b, PROC9, PROC16

The substance is not classified for human health hazards or for environment effects and it is not PBT or vPvB so that no exposure assessment or risk characterisation is required.

1.4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

1.4.1. Environment

Guidance - Environment	Check that RMMs and OCs are as described above or of equivalent efficiency
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1.4.2. Health

Guidance - Health	Check that RMMs and OCs are as described above or of equivalent efficiency
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Acetylene (dissolved)

Annex to the safety data sheet
Reference number: NOAL_0001
CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

2. EIGA001-2: Professional uses

Z. EIGA001-2. Professional uses		
2.1. Title section		
	Professional uses	
	ES Ref.: EIGA001-2 Revision date: 12/2/2019	
Processes, tasks, activities covered	Professional uses, including transfer of product in non-industrial settings	
Environment	Use descriptors	
CS1	ERC9a, ERC9b	
Worker	Use descriptors	
CS2	PROC16	
Assessment method	ECETOC TRA 2.0	
2.2. Conditions of use affecting exposure		
2.2.1. Control of environmental exposure: ERC9a,	ERC9b	
ERC9a	Widespread use of functional fluid (indoor)	
ERC9b	Widespread use of functional fluid (outdoor)	
Product (article) characteristics	Product (article) characteristics	
Physical form of product	See section 9 of the SDS, No additional information	
Concentration of substance in product	≤ 100 %	
Amount used, frequency and duration of use (or from service life)		
No additional information		
Technical and organisational conditions and measures		
Ensure operatives are trained to minimise exposure		
Conditions and measures related to sewage treate No additional information	ment plant	
140 additional information		
Conditions and measures related to treatment of waste (including article waste)		
See section 13 of the SDS		



Acetylene (dissolved)

Annex to the safety data sheet
Reference number: NOAL_0001
CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

Other conditions affecting environmental exposure				
Closed systems are used in order to prevent unintended emissions				
2.2.2. Control of worker exposure: PROC16				
PROC16	Use of fuels			
Product (article) characteristics				
Physical form of product	See section 9 of the SDS, No additional	ıl information		
Concentration of substance in product	≤ 100 %			
Amount used (or contained in articles), frequency and duration of use/exposure				
The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation and level of containment/automation (as reflected in the technical conditions) is the main determinant of the process-intrinsic emission potential.				
Exposure duration	≤ 8 h/day			
Covers frequency up to:	5 days/week			
Technical and organisational conditions and measu	ıres			
Handle product within a closed system				
Apply a good standard of general or controlled ventilation when maintenance activities are carried out.				
See sections 2 and 7 of the SDS.				
Ensure operatives are trained to minimise exposure				
Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed				
Conditions and measures related to personal prote	ction, hygiene and health evaluation			
See section 8 of the SDS.				
Other conditions affecting workers exposure				
Indoor or outdoor use				

2.3. Exposure estimation and reference to its source

2.3.1. Environmental release and exposure: ERC9a, ERC9b

The substance is not classified for human health hazards or for environment effects and it is not PBT or vPvB so that no exposure assessment or risk characterisation is required.



Acetylene (dissolved)

Annex to the safety data sheet
Reference number: NOAL_0001
CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

2.3.2. Worker exposure: PROC16

The substance is not classified for human health hazards or for environment effects and it is not PBT or vPvB so that no exposure assessment or risk characterisation is required.

2.4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

2.4.1. Environment

Guidance - Environment	Check that RMMs and OCs are as described above or of equivalent efficiency
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2.4.2. Health

Guidance - Health	Check that RMMs and OCs are as described above or of equivalent efficiency

End of document